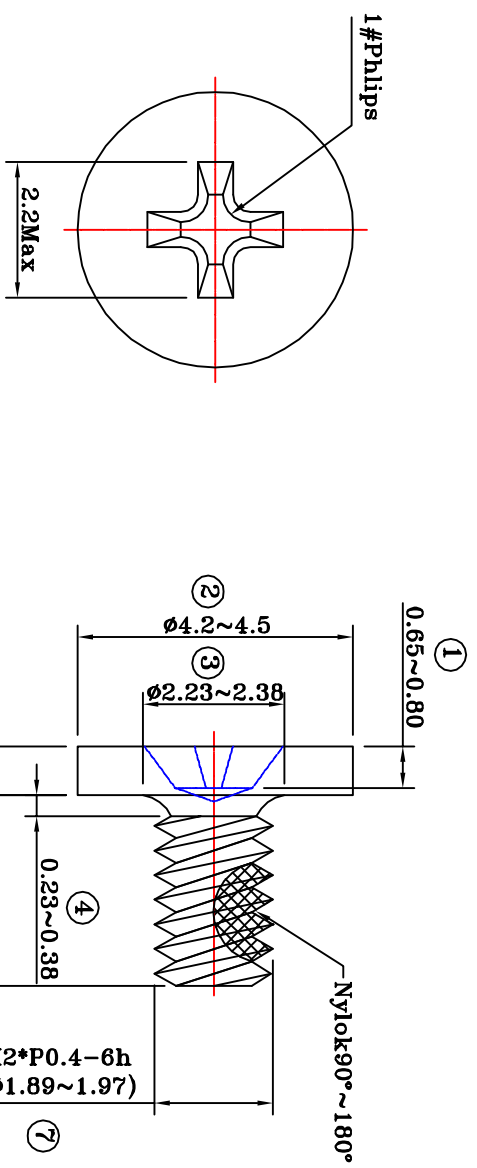


Finish Drawings	CUSTOMER NUMBER	DATE
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NOTES:

1. FREE OFF ALL BURRS AND SHARP CONERS  
产品棱角处不可以有锋利的批锋
2. PASS 6g RING GAUGE DURING PRODUCTION  
产品在电镀处理前须过6g环规 (G0/M0 G0)  
PASS 6h RING GAUGE AFTER SURFACE TRECTMENT  
产品在电镀处理后须过6h环规 (G0/M0 G0)
3. CASE HARDNESS: HV400~500,  
表面硬度: HV400~500,  
CORE HARDNESS: HV250~350,  
心部硬度: HV250~350.
4. TORQUE REQUIREMENT: 4. 3kgf.cm  
扭力最小值为: 4. 3kgf.cm
5. SALT SPRAY TEST 48h  
盐雾测试 48 小时无氧化

⑧

出图依据客户提供图面

REV	DESCRIPTION	DRAWING	DATE	CUSTOMER	XDJM		P/N	MCPDHM20040-2HRN	SHEET 1 OF 1
				SPEC	1头十字机牙螺丝 M2*4		F/N	N/A	DATE
				MATERIAL	1018A/1022A		mm	Kerry	10.04.24
	OTHER TOLERANCE	X .XX .XXX ANGLE	±2°	PLATING	三价黑锌+耐落		SCALE	8:1	
				DRAW NO	ZFF1004018A		REV	A	APPROVAL
				SUZHOU SUND PRECISION HARDWARE CO.,LTD			苏州旭达精密有限公司		